# **Hankison**





Modular Membrane Compressed Air Dryers Sweepsaver Series & HMM Series



# **Modular Membrane Compressed Air Dryers**

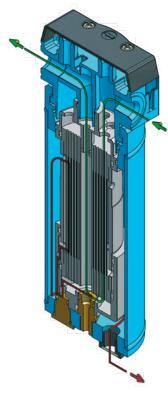
### **Energy Savings Through Selective Permeation**

Since 1948, people around the globe have relied on Hankison to deliver energy efficiency and value in meeting their compressed air treatment needs. SweepSaverTM Series and HMM Series Modular Membrane Compressed Air Dryers offer you two revolutionary "point-of-use" alternatives for low dew point applications.

### **Membrane Drying**

Hankison modular membrane compressed air dryers were developed to complement our stable of industry leading refrigeration, adsorption and filtration technologies.

Membrane dryers use a bundle of tiny tubular fibers that let fast gases like water vapor permeate through the tube wall to be swept away into the ambient. Our membrane fiber technology features multiple strands to form a continuous microscopic sieve that targets and removes



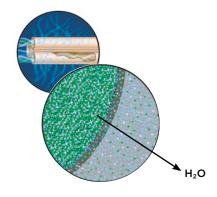
"fast gases" like water molecules as a vapor. Pressure dew points from +50°F to -40°F are achieved by balancing the model size, air pressure and volume (scfm) requirements to the application.

### **Selective Permeation**

Through the process of selective permeation, water vapor is removed while leaving the gas composition intact. Each membrane bundle is comprised of multiple tubular membrane fibers, evenly spaced to provide maximum surface area in a compact design. Each helically wrapped layer alternates direction to ensure consistent cross-sectional density and large flow paths for the sweep air that carries the water vapor to atmosphere. No oxygen is lost, which makes these ideal for medical applications.

### **Selective Permeation Process**

- Compressed air enters the center of the membrane tubes
- Water (H<sub>2</sub>O) vapor diffuses through the membrane wall faster than the other gases
- A small portion of dry compressed air is swept back across the outside of the membrane walls to evacuate the H2O vapor to atmosphere
- Dry compressed air exits the unit ready for process applications





# **Modular Membrane**

# **Compressed Air Dryers**





### **HMM Series**

## **Continuous Flow Membrane Dryers**

HMM Series modular membrane compressed air dryers provide clean, dry compressed air wherever you need it. Designed for continuous flow applications, HMM Series dryers pass a constant side-stream of dry sweep air to exhaust the extracted water vapor into the ambient surroundings.



Operation requires the removal of contaminants like liquid water, compressor lubricant, dust, rust, and pipe scale before entering the dryer. Clean, filtered, compressed air will reward you with many years of satisfactory performance from your Modular Membrane dryer.

Simply select the series and model that meets your requirements, then, add the level of filtration you need.

### Filter Package Recommendations

Application	Max. Liquid Inlet Content to Filter	Recommended HF Series Filtration
Space-sensitive OEM's & Pkgs.	1,000 ppm w/w	Prefilter: Grade 5 - 0.008 ppm (0,01 mg/m³) oil removal
General Industrial Point-of-use	2,000 ppm w/w	Prefilters: Grade 7 - 1 micron particulate Grade 3 - 0.0008 ppm (0,001 mg/m³) oil removal
Food & Pharmaceuticals Direct & Indirect air contact with product	2,000 ppm w/w	Prefilters: Grade 7 - 1 micron particulate Grade 3 - 0.0008 ppm (0,001 mg/m³) oil removal Afterfilter: Grade 1- Oil vapor and 0.003 ppm (0,004 mg/m³) oil removal

### **Typical Applications**

- Original Equipment Manufacturers (O.E.M.)
- NEMA 7 Hazardous Environments (HMM Series only)
- Paint Spray Booths
- Dust Collectors
- Coordinate Measuring Machines
- Fluid Agitation
- Dental, Medical, Distilling, Photo Processing,
   Packaging, Graphic Arts, and Dry Cleaning Equipment
- Instrument Air
- Locomotive Air Brakes
- Oil & Gas Wells
- Ozone Generators
- Air Logic
- Rapid Transit Fare Collection Systems
- Air Blanketing
- Telephone Cable Pressurization
- Ship Supply Air
- Laboratory Instruments
- Control Panel Purge Air
- Optical Lens Cleaning
- Laser Optics
- Welding Equipment
- Chemical and Gas Analyzers
- Dimensioning and Positioning Machines
- Product Fluidization

# Sweepsaver™ Series Energy Saving Membrane Dryers

SweepSaver Series features digital purge control to help you gain control over wasted energy in applications where process air demands start and stop. Traditional membrane dryers are designed for 24/7 operations in continuous flow applications. They pass a constant side-stream of dry process gas known as "sweep air" to exhaust extracted water vapor into the ambient surroundings. When applied to intermittent duty applications that valuable sweep air is wasted when there is no air demand. SweepSaver Series saves you energy and stops unnecessary wear and tear to your air compressor.



### **Reduce Power Costs**

SweepSaver Series' digital purge control (DPC) accepts your demand signal to open and close an integrated normally open, two-way valve to control the sweep air. A "zero demand" signal keeps the bore of the membrane fibers pressurized while DPC eliminates the waste of sweep air to save you energy. Initiate the process' "air demand" signal to start the flow of sweep air. Cycle tested to over 1 million cycles.

### Save A Bundle

SweepSaver Series guarantees constant pressure differential that prevents fiber flexing from pressure surges – the leading cause of membrane fiber failure. Energy saving operation and long bundle life requires constant pressure differential to protect the fibers from damaging shock waves. Controlling sweep air waste by applying a solenoid valve to a sweep air exhaust port, allows the pressures to equalize. Upon release, the shock from the rapidly expanding air causes fatigue of the tiny tubes, cracks develop, fibers break, pressure dew point deteriorates, and the bundle fails. SweepSaver Series saves you a bundle.

### **Sweep**saver<sup>™</sup> Energy Savings

Model	Air Demand							
	90%	75%	50%	25%	10%			
SSM1-3	\$3	\$8	\$17	\$25	\$30			
SSM2-3	\$11	\$26	\$53	\$79	\$95			
SSM3-4	\$23	\$58	\$116	\$174	\$208			
SSM4-4	\$31	\$78	\$156	\$234	\$281			
SSM5-6	\$58	\$145	\$291	\$436	\$523			
SSM6-6	\$90	\$225	\$449	\$674	\$809			
SSM7-8	\$168	\$420	\$839	\$1,259	\$1,511			
SSM8-16	\$259	\$647	\$1,295	\$1,942	\$2,330			
SSM9-16	\$330	\$825	\$1,649	\$2,474	\$2,969			

Assumes \$0.10 per kWh, 8,760 hours, 4 cfm/HP



### Sweep saver™ Series & HMM series specifications

Inlet and Outlet Flow Capacities @ 100 psig

		utiet Fi						
Inlet	Temp	Flow			ressure			
	(°F)	scfm	50	40	20	0	-20	-40
	40	Inlet	-	-	-	1.48	1.07	0.81
		Outlet Inlet	-	-	162	1.29 1.18	0.88	0.62
	60	Outlet	-	-	1.62 1.43	0.99	0.90 0.71	0.50
	00	Inlet	-	1.76	1.29	0.99	0.77	0.60
Σ	80	Outlet	-	1.57	1.10	0.80	0.58	0.41
SSM1	100	Inlet	1.59	1.39	1.08	0.85	0.67	0.53
		Outlet	1.40 1.31	1.20 1.17	0.89	0.66	0.48	0.34
	120	Inlet Outlet	1.12	0.98	0.94 0.75	0.75 0.56	0.60 0.41	0.48 0.29
	150	Inlet	1.06	0.96	0.79	0.64	0.52	-
	150	Outlet	0.87	0.77	0.60	0.45	0.33	-
	40	Inlet	-	-	-	4.80	3.56	2.75
		Outlet	-	-		4.20	2.96	2.15
	60	Inlet Outlet	-	-	5.24 4.64	3.88 3.28	3.02 2.42	2.38 1.78
		Inlet	-	5.67	4.23	3.30	2.63	2.10
Σ	80	Outlet	-	5.07	3.63	2.70	2.03	1.50
SSM2	100	Inlet	5.15	4.55	3.60	2.89	2.34	1.88
		Outlet	4.55	3.95	3.00	2.29	1.74	1.28
	120	Inlet Outlet	4.29 3.69	3.88 3.28	3.16 2.56	2.58 1.98	2.10 1.50	1.70 1.10
		Inlet	3.52	3.28	2.56	2.22	1.83	-
	150	Outlet	2.92	2.63	2.09	1.62	1.23	-
	40	Inlet	-	-	-	10.04	7.21	5.38
	40	Outlet	-	-	-	8.72	5.89	4.06
	60	Inlet	-	-	11.09	7.93	5.98	4.57
		Outlet Inlet	-	12.07	9.77 8.73	6.61 6.62	4.66 5.11	3.25 3.97
SSM3	80	Outlet	-	10.75	7.41	5.30	3.79	2.65
SS	100	Inlet	10.87	9.47	7.29	5.69	4.47	3.50
0,	100	Outlet	9.55	8.15	5.97	4.37	3.15	2.18
	120	Inlet	8.88	7.92	6.29	4.99	3.96	3.13
	.20	Outlet	7.56	6.60	4.97 5.24	3.67	2.64	1.81
	150	Inlet Outlet	7.09 5.77	6.44 5.12	3.92	4.22 2.90	3.39 2.07	-
	4.0	Inlet	-	-	-	14.41	10.83	8.46
	40	Outlet	-	-	-	12.63	9.05	6.68
	60	Inlet	-	-	15.72	11.75	9.24	7.36
		Outlet	-	-	13.94	9.97	7.46	5.58
4	80	Inlet Outlet	-	16.96 15.18	12.76 10.98	10.07 8.29	8.10 6.32	6.53 4.75
SSM4		Inlet	15.45	13.69	10.94	8 86	7.22	5.87
S	100	Outlet	13.67	11.91	9.16	7.08	5.44	4.09
	120	Inlet	12.95	11.74	9.65	7.93	6.52	5.33
	120	Outlet	11.17	9.96	7.87	6.15	4.74	3.55
	150	Inlet	10.68	9.84	8.26	6.88	5.71 3.93	-
	4 -	Outlet Inlet	8.90 -	8.06	6.48	5.10 25.7	18.4	13.3
	40	Outlet	-	-	-	22.4	15.1	10.0
	60	Inlet	-	-	28.4	20.3	15.0	11.0
	00	Outlet	-	-	25.1	17.0	11.7	7.7
15	80	Inlet	-	30.8 27.5	22.4 19.1	16.8	12.6	9.3 6.0
SSM5		Outlet Inlet	27.8	24.3	18.6	13.5 14.2	9.3 10.7	7.9
S	100	Outlet	24.5	21.0	15.3	10.9	7.4	4.6
	120	Inlet	22.8	20.3	15.9	12.2	9.3	6.8
	120	Outlet	19.5	17.0	12.6	8.9	6.0	3.5
	150	Inlet	18.1	16.3	12.9	10.0	7.6	-
		Outlet Inlet	14.8	13.0	9.6	6.7 42.6	4.3 32.4	25.3
	40	Outlet	-	-	-	37.5	27.3	20.2
	60	Inlet	-	-	46.2	35.1	27.7	21.9
	60	Outlet	-	-	41.1	30.0	22.6	16.8
9	80	Inlet	-	49.6	37.9	30.2	24.2	19.3
SSM6		Outlet Inlet	- 45.5	44.5 40.5	32.8 32.7	25.1 26.6	19.1 21.5	14.2 17.1
Š	100	Outlet	40.4	35.4	27.6	21.5	16.4	12.0
	100	Inlet	38.5	35.0	28.9	23.7	19.2	15.3
	120	Outlet	33.4	29.9	23.8	18.6	14.1	10.2
	150	Inlet	32.0	29.5	24.7	20.4	16.6	-
	130	Outlet	26.9	24.4	19.6	15.3	11.5	

### Modular Membrane Compressed Air Dryers Sweepsaver Series & HMM Series

Design features, materials of construction and dimensional data, as described in this bulletin, are provided for your information only and should not be relied upon unless confirmed in writing. Please contact your local sales representative for product availability in your region.

### Hankison Headquarters

4647 SW 40th Avenue, Ocala, Florida 34474-5788 U.S.A.

Tel.: (724) 745-1555 Fax: (724) 745-6040

Inlet	Temp	Flow Outlet Pressure Dew Point (°F)							
	(°F)	scfm	50	40	20	0	-20	-40	
	40	Inlet Outlet	-	-	-	71.1 61.5	48.6 39.0	33.7 241	
	60	Inlet	-	-	79.2	54.5	38.6	27.1	
		Outlet Inlet	-	86.7	69.6 60.8	44.9 43.8	29.0 31.5	17.5 22.2	
SSM7	80	Outlet		77.1	51.2	34.2	21.9	12.6	
SS	100	Inlet Outlet	77.5 67.9	66.6 57.0	49.3 39.7	36.2 26.6	26.2 16.6	18.5 8.9	
	120	Inlet Outlet	62.0 52.4	54.4 44.8	41.2 31.6	30.5 20.9	22.1 12.5	15.6 6.0	
	150	Inlet	47.7	42.4	32.5	24.2	17.6	-	
	40	Outlet Inlet	38.1 -	32.8	22.9	14.6 113.0	8.0 79.8	- 57.6	
		Outlet Inlet	-	-	124.8	98.3 88.5	65.1 65.0	42.9 47.4	
	60	Outlet	-	- 175.0	110.1	73.8	50.3	32.7	
SSM8	80	Inlet Outlet	-	135.9 121.2	97.8 83.1	72.7 58.0	54.2 39.5	39.8 25.1	
SS	100	Inlet Outlet	122.4 107.7	106.3 91.6	80.8 66.1	61.4 46.7	46.1 31.4	33.8 19.1	
	120	Inlet Outlet	99.5 84.8	88.4 73.7	68.8 54.1	52.7 38.0	39.7 25.0	29.2 14.5	
	150	Inlet	78.5	70.6	55.8	43.0	32.4	- 14.5	
	40	Outlet Inlet	63.8	55.9 -	41.1	28.3 146.5	17.7 104.8	76.6	
		Outlet Inlet	-	-	161.4	127.7 115.7	86.0 86.0	57.8 63.7	
	60	Outlet	-	175.7	142.6	96.9	67.2	44.9	
SSM9	80	Inlet Outlet	-	175.3 156.5	127.4 108.6	95.8 77.0	72.4 53.6	53.8 35.0	
SS	100	Inlet Outlet	158.3 139.5	138.1 119.3	106.1 87.3	81.4 62.6	62.0 43.2	46.2 27.4	
	120	Inlet	129.6	115.5	90.9	70.4	53.8	40.1	
	150	Outlet Inlet	110.8 103.1	96.7 93.1	72.1 74.4	51.6 58.0	35.0 44.4	21.3	
	100	Outlet	84.3	74.3	55.6	39.2	25.6	-	

#### NOTES:

- Use inlet air temperature if the air entering the dryer has not been dried upstream (air is saturated). If air has been dried (e.g. in a refrigerated dryer) use the dew point temperature of the inlet air.
- Flow capacities are at 100 psig (7 kgf/cm²). Capacities are established in accordance with CAGI (Compressed Air and Gas Institute) Standard ADF 700; Membrane Compressed Air Dryers -

Methods for Testing and Rating. Larger capacities, alternate pressures, and dew points consult factory.

Model	100°F Inlet to 40°F pdp		100°F Inlet to 0°F pdp		In / Out <sup>7</sup> Connec-	Dimensions				<b>Weight</b> <sup>3</sup>	
	Inlet Flow	Outlet Flow	Inlet Flow	Outlet Flow	tions	-	<b> </b> 2	W			
	scfm	scfm	scfm	scfm	inches	in	mm	in	mm	lbs	kg
SSM1	1.39	1.20	0.85	0.66	3/8" or 1/2"	16	404	4	105	8	37
SSM2	4.55	3.95	2.89	2.29		20	509	4	105	9	42
SSM3	9.47	8.15	5.69	4.37		24	613	4	105	10	46
SSM4	13.69	11.91	8.86	7.08		32	811	4	105	11	51
SSM5	24.30	21.00	14.20	10.90	3/4" or 1"	25	623	5	133	14	65
SSM6	40.50	35.40	26.60	21.50	3/4" or 1"	32	822	5	133	17	79
SSM7	66.60	57.00	36.20	26.60		33	850	6	164	20	93
SSM8	106.30	91.60	61.40	46.70	1"	38	974	8	194	40	181
SSM9	138.10	119.30	81.40	62.60		44	1130	8	194	45	203

Maximum Operating Pressure: Membrane dryer: 200 psig (14 kgf/cm²)

Maximum Inlet Temperature: 150°F (66°C)
Dimensions and weights are for reference only. Request certified drawings for construction purposes.

Flow capacity at 100 psig (7 kgf/cm²) and 100°F (38°C) saturated inlet. Flow capacities are established in accordance with CAGI (Compressed Air and Gas Institute) Standard ADF 700: Membrane Compressed Air Dryers - Methods for testing and rating.

NPT or BSP - For BSP add B to the model number (eg. SSM1-3B).

- HMM model heights average 3.5" to 5.5" less
- HMM model weights average 3.2 lbs. to 4.8 lbs. less

#### **3 YEAR WARRANTY**

Standard one year warranty is extended to three years when dryer is installed with an optional pre-filter package. To keep the warranty in effect, cartridges must be replaced at six month intervals and the drain mechanism yearly.

#### Hankison Rental

Washington, PA 15301 **Tel.:** (724) 225-1470 Fax: (724) 222-1317

Pasadena, TX 77507 Tel.: (800) 379-3711